



Dart Aerospace Ltd.
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Canada

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D3622-1

Job Sheet 186942



Part No: D3622-1

Job Qty: 10 ea

Part Name: Ball Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07-04-24 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/14/18	0.00	0.00	Start Up Machining-2	1/18	18-12-11 JBD
100	Hardinge	10 pcs		12/14/18	0.00	1.30	Hardinge		" " "
110	QC	10 pcs		12/14/18	0.00	0.00	QC2 Machining-2	↓	" " "
120	QC	10 pcs		12/14/18	0.00	0.00	QC8 Machining-2		" " "
130	Packaging	10 pcs		12/14/18	0.00	0.00	Packaging3-1	5704398	DEC 17 2018
140	QC21-SA	10 Ea		12/14/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FA686 & DWG D3622 ,

DWG 21 DEC 17 2018
9-59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303H0.500	303 Hex Bar .500	1.0800 ft (.108 ea)	90-Start up Operation	5056919

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303H0.500	1	23	0

Part Specifications

Specifications could not be found.

Plex 11/23/18 7:47 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					



Container No: S136666



Part: D3622-1

Job No: 186942

Serial No/Batch: S136666

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

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CANADA

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Date: 12/11/18